

Work Order ID 69090

Friday, May 13, 2011 2:34:15 PM



Page 1

Item ID: D3370-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Pedal Lock Assembly

Start Date: 4/28/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/29/2011 Req'd Qty: 1.00



Customer: CU-DAR001

Reference: RMA RA111195 - RETURN

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3370

Rev C

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

INSPECT RETURN RA 111195
D3370-041 B 58938 X 1

5 11/05/16

110

0.00



Small Fab

Memo

0.00

Small Fab

REWORK RETURN D3370-041 B 58938

REMOVE LOCK D3373-5 AND SCRAP
REPLACE WITH NEW LOCK
D3373-5 B 22383

S 11/05/30

②

Work Order ID 69090

Friday, May 13, 2011 2:34:15 PM



Page 2

Item ID: D3370-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Pedal Lock Assembly

Start Date: 4/28/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/29/2011 Req'd Qty: 1.00



Customer: CU-DAR001

Reference: RMA RA111195

Run Start



Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Stop



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 82

0.00



Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control



11/5/30

11/6/10
MRE
11-05-31

Picklist Print

Friday, May 13, 2011 2:34:12 PM

Page 1

Work Order ID: 69090

Parent Item: D3370-041

Parent Item Name: Pedal Lock Assembly



Start Date: 4/28/2011

Required Date: 4/29/2011

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3370-041		Manufactured	No				Each	7.0000		1			
Pedal Lock Assembly													

Location	Loc Qty	Loc Code
ST492	7	
44257	2	
45749	2	
47276	2	
58938	1	

mf 11-05-01

D3370-5		Manufactured	No				Each	0.0000		1			
Cam													

D3373-5		Manufactured	No				Each	52.0000		1			
Cam Lock													

Location	Loc Qty	Loc Code
ST049	52	
22383	52	

DART Aerospace Ltd

CUSTOMER RETURN

#RA: 111195

Date: APR 14, 2011

Initiator: R. BELLAVANCE
 Company: HILLSBORO AVIATION
 Contact: CHRIS OR MIKE
 Phone No.: 1.503.648.2831 EXT 301

Invoice #: 104751
 SO#: 104789

Attach Copy of DHS Return Authorization #: _____

SQ#: _____ NCR#: _____ CSR#: 11-56 PAR#: _____

Reason for Return:

CUSTOMER WAS SUPPLIED DEFECTIVE PART.

Receiving:

Date Received: _____

Freight Company: _____

Prepaid Collect

Qty	Part #	Batch #	Description	Distribute to QC	
				Advise QA	Date:
1	D3370-041	B58938	PEDAL LOCK		

Condition of Packaging: _____ Photograph Required: ☒ yes ☐ no

Paperwork Attached: P/S _____ Invoice _____ ARC _____ Docs _____ Other _____

QC:

Quarantine Location: ACCQUARANTIN

Condition of Part: Sealed / ☒ Accepted / ☐ Damaged / ☐ Scrap

Inspectors Initial: E Date: 4/14/2011

Photograph Required: yes ☒ no ☐

Qty	Part #	CHG #	Batch #	QC Comments	QC Approval		Scrap
					Initial	W/O#	
1	D3370-041		B58938	Key will not release when locked. - issue w/ no remove lock + replace with new one. Part is acceptable after that.		69040	

QA Coordinator:

Advise GM as to Findings: Initial: Date: 4/14/2011

Comments:

Issue Credit: yes ☒ no ☐

GM Approval: _____ Date: _____

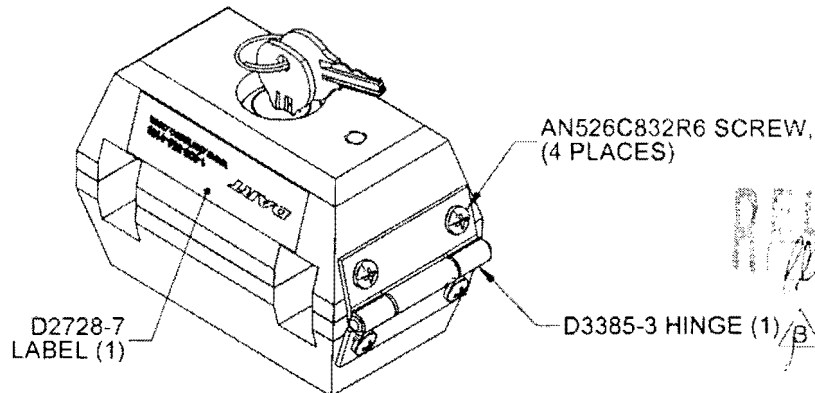
Invoice Amount: _____
 Less Replacement: _____
 Restock Fee: _____
 Freight: _____
 Net Credit: _____
 DHS Customer

QA: Enter into Q-Pulse with Reason for Return & File original. Signed: _____ Date: _____

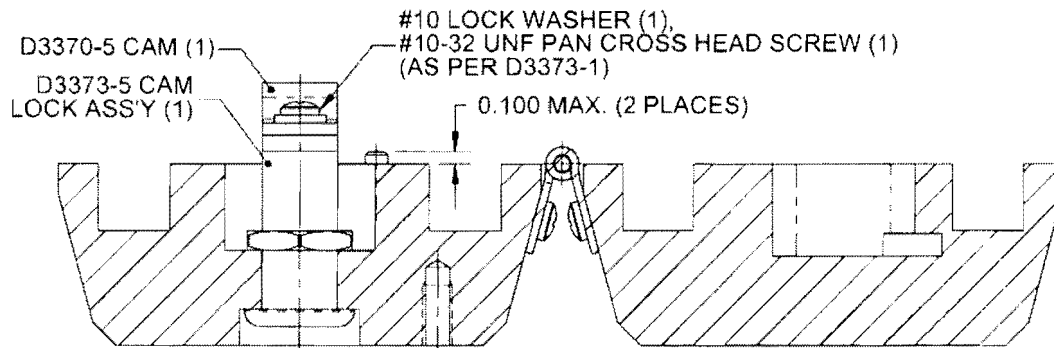
Copy of Customer Return to stay with work orders and another copy to be filed with customer credit



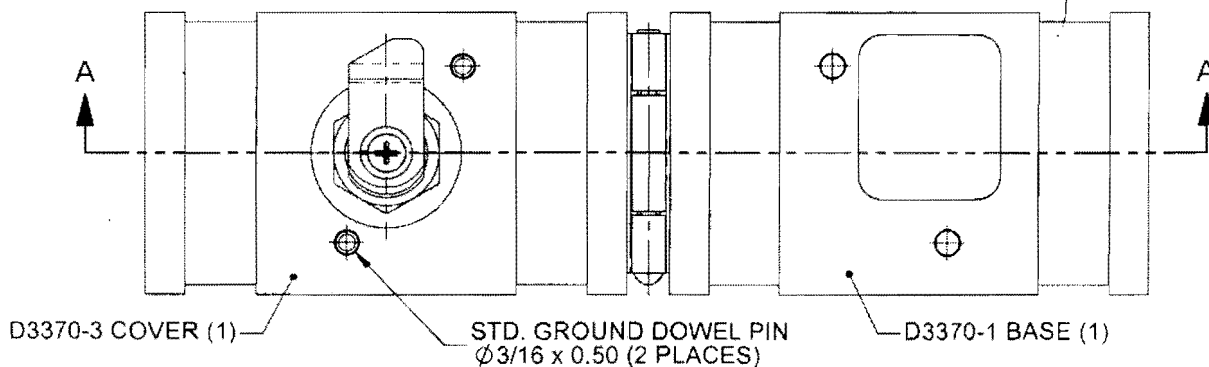
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. B SHEET 1 OF 4
DATE 05.03.22	TITLE PEDAL LOCK		SCALE 1:1.5
A	04.12.15	NEW ISSUE	
B	05.03.22	D3385-3 WAS D3385-1	



PEDAL LOCK SHOWN LOCKED WITH KEY



SECTION A-A



D3370-051 PEDAL LOCK ASSEMBLY

NOTES:

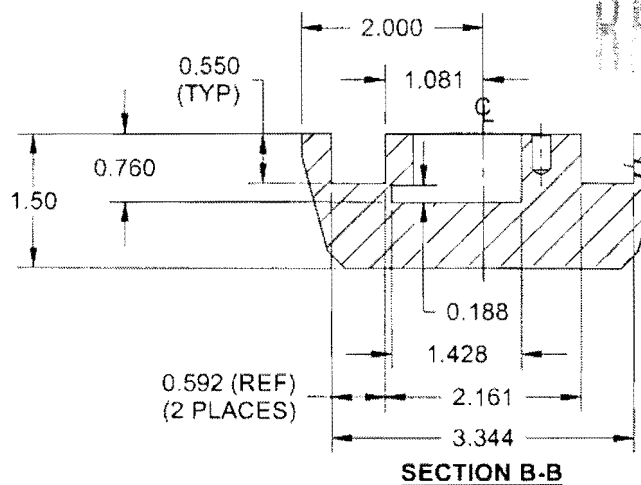
- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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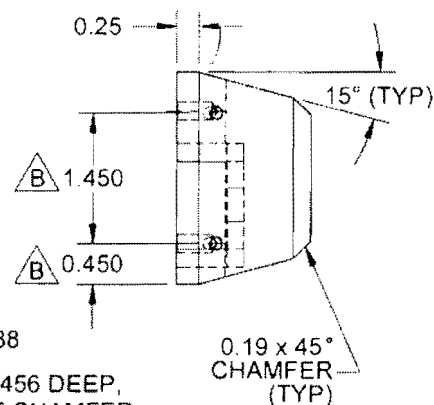
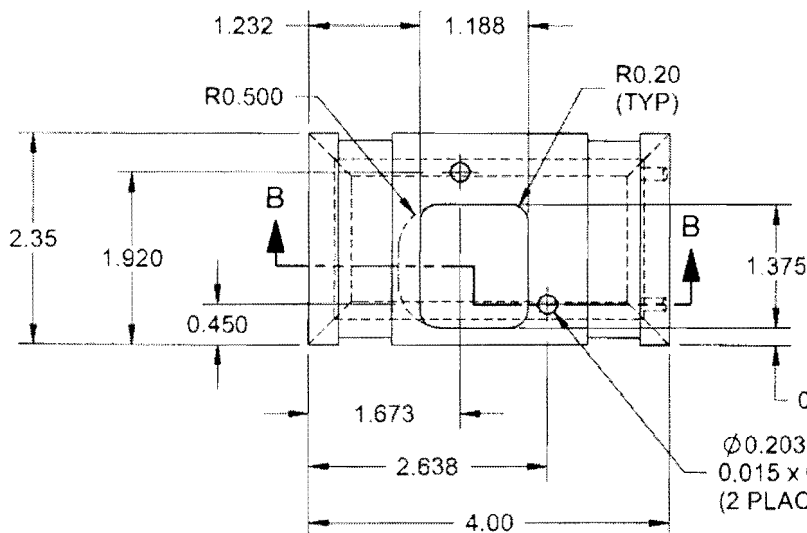
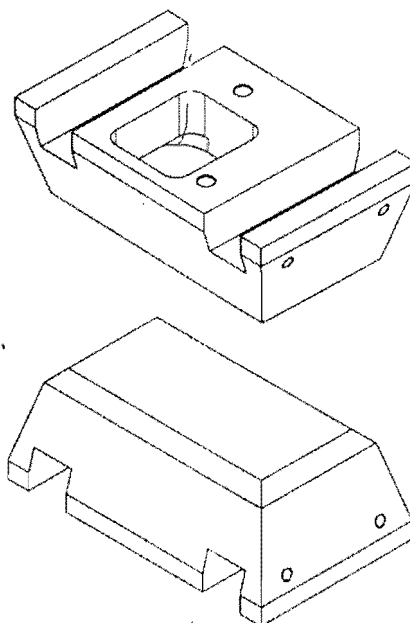
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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3370	REV. B SHEET 2 OF 4
DATE 05.03.22	TITLE PEDAL LOCK	SCALE 1:2	



DRILL Δ
 $\varnothing 0.136$ THRU,
TAP 8-32 UNC
(2 PLACES)



D3370-1 BASE

NOTES:

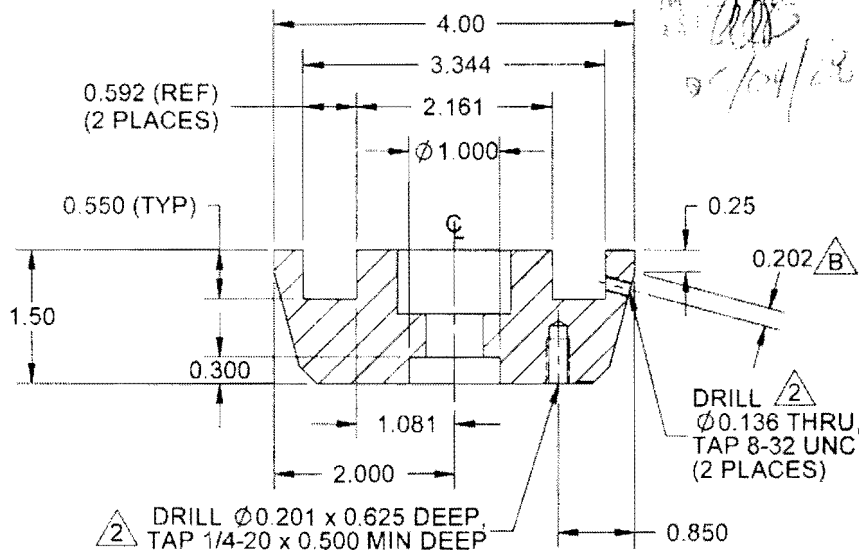
- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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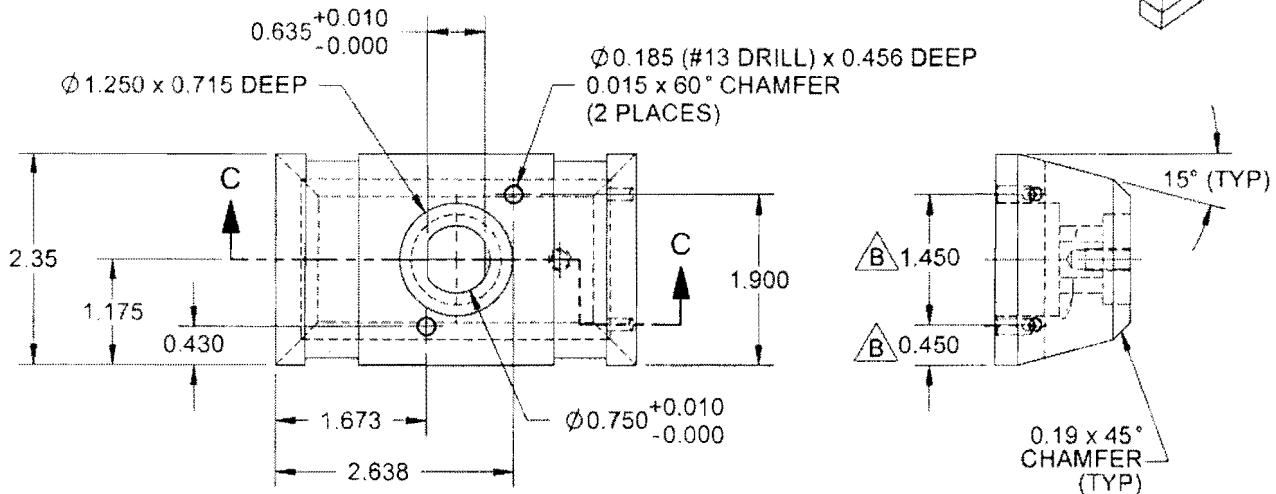
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DATE 05.03.22	TITLE PEDAL LOCK		SCALE 1:2



SECTION C-C



D3370-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

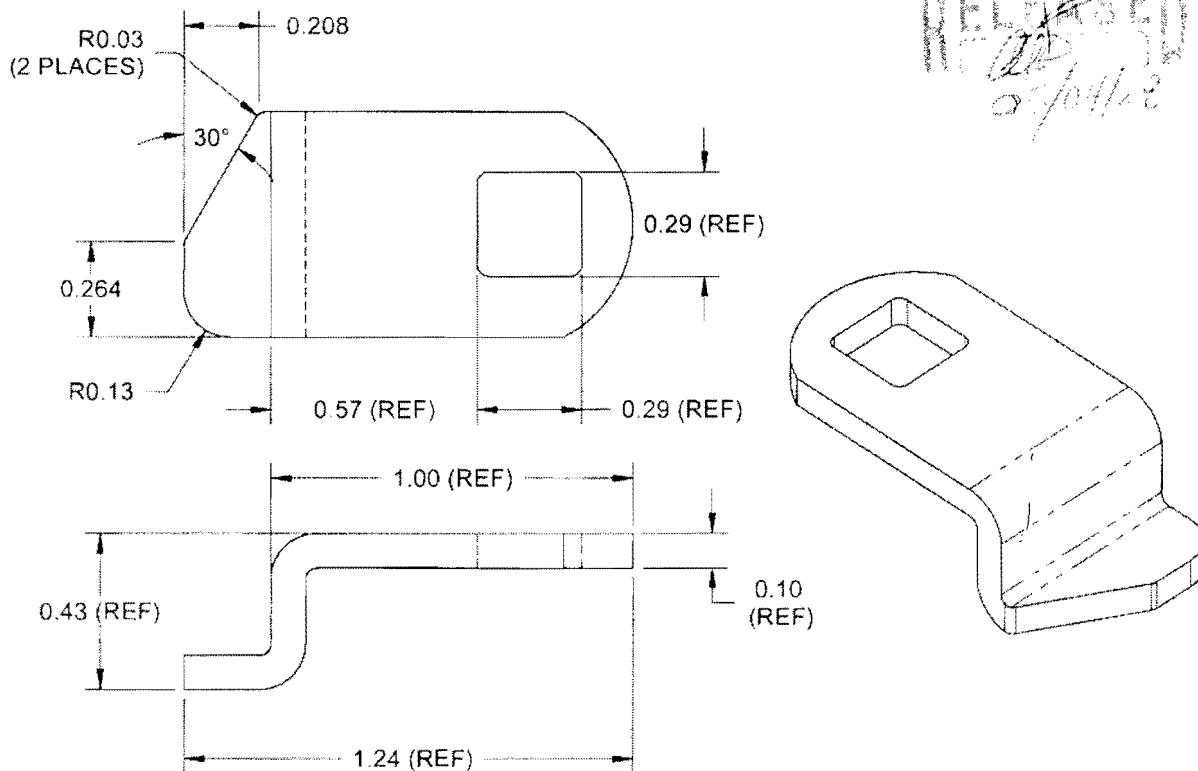
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CHECKED 14	APPROVED 15	DRAWING NO. D3370	REV. B SHEET 4 OF 4
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 2:1

SPECIFICATION CONTROL DRAWING



D3370-5 CAM

NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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